# Diama

**BRASS BALL VALVES** 

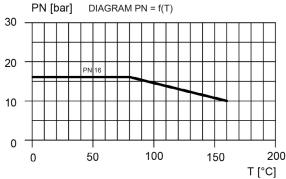
#### USE

- systems using alternative energy
- automation systems
- glycol cooling systems
- heating/cooling systems
- open and closed hydraulic systems
- industrial systems in general using hot and cold fluids
- water treatment systems
- compressed air systems



TECHNICAL FEATURES • The ball valves comply with Ministerial Decree 174

#### BRASS BALL VALVES COMPARATO connection FULL BORE



When the value of the flow is known, the general expression for the calculation of pressure losses is the following:

$$\Delta p \text{ [bar]} = \left[ \frac{Q \text{ [m^3/h]}}{k_{v_s}} \right]^2$$

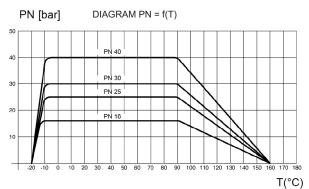
The expression provided applies to water or technically similar fluids.

**FLUIDS** Water and EPDM & PTFE-compatible fluids • Other fluids on request

#### **TEMPERATURES**

Valve with spacer Minimum -10°C -20°C +110 °C Maximum

### BALL VALVES ISO 5211 connection FULL BORE



When the value of the flow is known, the general expression for the calculation of pressure losses is the following:

$$\Delta p \text{ [bar]} = \left[ \frac{Q \text{ [m^3/h]}}{k_{v_s}} \right]$$

The expression provided applies to water or technically similar fluids.

**FLUIDS** Water and EPDM & PTFE-compatible fluids • Other fluids on request **TEMPERATURES** 

Valve with spacer Valve -20°C • Minimum -10°C



• 3 way ball valve with ISO 5211 connection and spacer: Peak T \* = 160°C

diverter/mixer ball valve with ISO 5211 connection and spacer: Peak T \* = 120°C







\* Maximum temperature that can be reached for a short period of time



# Diamant BRASS BALL VALVES

| IYDRAULIC            | VERSI        | ONS AND FE              | ATUF  | RES • Unle                | ess otherwise spe |
|----------------------|--------------|-------------------------|-------|---------------------------|-------------------|
| 2-WAY<br>ball valve  | DN           | Connections             | PN    | Kv <sub>s</sub><br>[m³/h] | Code              |
| 8                    | 15           | 1/2" M                  | 16    | 16,3                      | DC2A2A            |
| A AND THE            | 20           | 3/4" M                  | 16    | 29,5                      | DC2B2A            |
|                      | 25           | 1" M                    | 16    | 43                        | DC2C2A            |
| 2-WAY<br>ball valve  | DN           | Connections             | PN    | Kv <sub>s</sub><br>[m³/h] | Code              |
|                      |              | WITH SPACE              | R     |                           |                   |
|                      |              |                         |       |                           |                   |
|                      | 15           | 1/2" M                  | 16    | 16,3                      | DC2A2AD1          |
|                      | 20           | 3/4" M                  | 16    | 29,5                      | DC2B2AD1          |
|                      | 25           | 1" M                    | 16    | 43                        | DC2C2AD1          |
| 2-WAY<br>ball valve  | DN           | Connections             | PN    | Kv <sub>s</sub><br>[m³/h] | Code              |
|                      | WI           | TH SPACER and O         | VERRI | DE                        |                   |
|                      |              |                         |       |                           |                   |
| 9                    | 15           | 1/2" M                  | 16    | 16,3                      | DC2A2AD2          |
|                      | 20           | 3/4" M                  | 16    | 29,5                      | DC2B2AD2          |
|                      | 25           | 1" M                    | 16    | 43                        | DC2C2AD2          |
| 3-WAY<br>ball valves | DN           | Connections             | PN    | Kv <sub>s</sub><br>[m³/h] | Code              |
|                      | MIXER /      | DIVERTER 90° 3          | HOLE  | S                         |                   |
| -                    | 20           | 3/4" M                  | 16    | 11,5                      | DC3B3A            |
|                      | 25<br>DIVERT | 1" M<br>ER 180° 2 HOLES | 16    | 18,3                      | DC3C3A            |
|                      | 20           | 3/4" M                  | 16    | 11,5                      | DC3B2A            |
|                      | 25           | 1" M                    | 16    | 18,3                      | DC3C2A            |
| 3-WAY<br>ball valves | DN           | Connections             | PN    | Kv <sub>s</sub><br>[m³/h] | Code              |
|                      |              | WITH SPACE              | R     |                           |                   |
|                      | MIXER /      | DIVERTER 90° 3          | HOLE  | S                         |                   |
|                      | 20           | 3/4" M                  | 16    | 11,5                      | DC3B3AD1          |
|                      | 25           | 1" M                    | 16    | 18,3                      | DC3C3AD1          |

|     | MIXER / | DIVERTER 90° 3  | HOLES | 6    |          |
|-----|---------|-----------------|-------|------|----------|
|     | 20      | 3/4" M          | 16    | 11,5 | DC3B3AD1 |
|     | 25      | 1" M            | 16    | 18,3 | DC3C3AD1 |
| 622 | DEVIATO | ORE 180° 2 FORI |       |      |          |
|     | 20      | 3/4" M          | 16    | 11,5 | DC3B2AD1 |
|     | 25      | 1" M            | 16    | 18,3 | DC3C2AD1 |

| 3-WAY<br>ball valves     | DN | Connections | PN | Kv <sub>s</sub><br>[m³/h] | Code |
|--------------------------|----|-------------|----|---------------------------|------|
| WITH SPACER and OVERRIDE |    |             |    |                           |      |



| MIXER / DIVERTER 90° 3 HOLES |               |    |      |          |
|------------------------------|---------------|----|------|----------|
| 20                           | 3/4" M        | 16 | 11,5 | DC3B3AD2 |
| 25                           | 1" M          | 16 | 18,3 | DC3C3AD2 |
| DIVERTE                      | R 180° 2 HOLE | S  |      |          |
| 20                           | 3/4" M        | 16 | 11,5 | DC3B2AD2 |
| 25                           | 1" M          | 16 | 18,3 | DC3C2AD2 |

| naximum differential pressure value tallies with the PN |           |                          |           |                           |           |
|---------------------------------------------------------|-----------|--------------------------|-----------|---------------------------|-----------|
| 2-WAY FF<br>3-WAY FFF<br>ball valves                    | DN        | Connections              | PN        | Kv <sub>s</sub><br>[m³/h] | Code      |
|                                                         |           | WITH SPACE               | R         |                           |           |
| No.                                                     | -         | Rp 1/4"                  | 40        | 5,4                       | DC2S2P5D1 |
|                                                         | 10        | Rp 3/8"                  | 40        | 6                         | DC2R2P5D1 |
|                                                         | 15        | Rp 1/2"                  | 40        | 16,3                      | DC2A2P5D1 |
| 1                                                       | 20        | Rp 3/4"                  | 40        | 29,5                      | DC2B2P5D1 |
|                                                         | 25        | Rp 1"                    | 40        | 43                        | DC2C2P5D1 |
|                                                         | 32        | Rp 1"1/4 *               | 40        | 89                        | DC2D2P5D1 |
| WITH SPACER and OVERRIDE                                |           |                          |           |                           |           |
| W.                                                      | -         | Rp 1/4"                  | 40        | 5,4                       | DC2S2P5D2 |
| 0                                                       | 10        | Rp 3/8"                  | 40        | 6                         | DC2R2P5D2 |
|                                                         | 15        | Rp 1/2"                  | 40        | 16,3                      | DC2A2P5D2 |
|                                                         | 20        | Rp 3/4"                  | 40        | 29,5                      | DC2B2P5D2 |
|                                                         | 25        | Rp 1"                    | 40        | 43                        | DC2C2P5D2 |
|                                                         | 32        | Rp 1"1/4 *               | 40        | 89                        | DC2D2P5D2 |
|                                                         | * maximum | differential pressure 25 | bar (ΔP r | max)                      |           |
|                                                         |           | WITH SPACE               | R         |                           |           |
|                                                         | MIXER /   | DIVERTER 90° 3           | HOLES     | 3                         |           |
|                                                         | 15        | Rp 1/2"                  | 16        | 6                         | DC3A3E5D1 |
|                                                         | 20        | Rp 3/4"                  | 16        | 11,5                      | DC3B3E5D1 |
|                                                         | 25        | Rp 1" *                  | 16        | 18,3                      | DC3C3E5D1 |
|                                                         | DEVIATO   | ORE 180° 2 FORI          |           |                           |           |
|                                                         | 15        | Rp 1/2"                  | 16        | 6                         | DC3A2E5D1 |
|                                                         | 20        | Rp 3/4"                  | 16        | 11,5                      | DC3B2E5D1 |
|                                                         | 25        | Rp 1" *                  | 16        | 18,3                      | DC3C2E5D1 |
|                                                         |           |                          |           |                           |           |

|  | 15      | Rp 1/2" | 16 | 6    | DC3A3E5D2 |  |
|--|---------|---------|----|------|-----------|--|
|  | 20      | Rp 3/4" | 16 | 11,5 | DC3B3E5D2 |  |
|  | 25      | Rp 1" * | 16 | 18,3 | DC3C3E5D2 |  |
|  | DIVERTE |         |    |      |           |  |
|  | 15      | Rp 1/2" | 16 | 6    | DC3A2E5D2 |  |
|  | 20      | Rp 3/4" | 16 | 11,5 | DC3B2E5D2 |  |
|  | 25      | Rn 1" * | 16 | 18 3 | DC3C2E5D2 |  |

\* maximum differential pressure 10 bar ( $\Delta P$  max)

WITH SPACER and OVERRIDE

|                       | WITH SPACE | ER . |     |           |
|-----------------------|------------|------|-----|-----------|
| "T" BALL              |            |      |     |           |
| 15                    | Rp 1/2"    | 30   | 3,9 | DC3A6E5D1 |
| 20<br><b>"L" BALL</b> | Rp 3/4" *  | 30   | 7,9 | DC3B6E5D1 |
| 15                    | Rp 1/2"    | 30   | 3,9 | DC3A5E5D1 |
| 20                    | Rp 3/4" *  | 30   | 7,9 | DC3B5E5D1 |



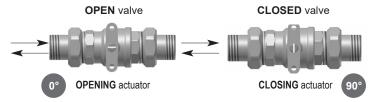
|   | WITH SPACER and OVERRIDE |           |    |     |           |
|---|--------------------------|-----------|----|-----|-----------|
|   | T" BALL                  |           |    |     |           |
|   | 15                       | Rp 1/2"   | 30 | 3,9 | DC3A6E5D2 |
|   | 20                       | Rp 3/4" * | 30 | 7,9 | DC3B6E5D2 |
| • | 'L" BALL                 |           |    |     |           |
|   | 15                       | Rp 1/2"   | 30 | 3,9 | DC3A5E5D2 |
|   | 20                       | Rp 3/4" * | 30 | 7,9 | DC3B5E5D2 |

\* maximum differential pressure 16 bar ( $\Delta P$  max)



#### 2-WAY BALL VALVE

The ball valve can be mounted in both flow directions, without distinction.

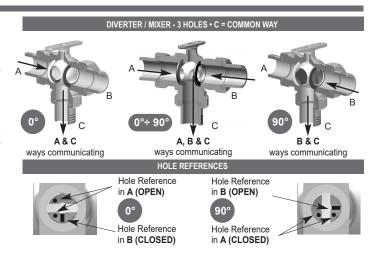


#### 3 WAY DIVERTER/MIXER BALL VALVE

The 3-way version of **Diamant PRO** is available with two different balls. In both cases, one of the holes is positioned on the common way, which is therefore always open.

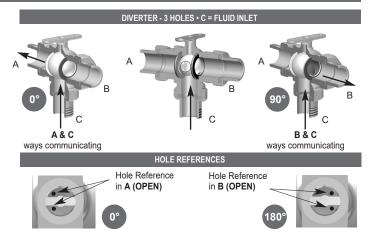
#### MIXER/DIVERTER BALL VALVE (3-HOLE BALL)

The **MIXER/DIVERTER** ball valve has a 3-hole sphere with one hole pointed towards the common way C (always open) and two more holes which are orthogonal to the first one and to each other. When one of these two holes is pointed towards one of the two inlets, for example A, the second inlet B is closed. When the operation is completed, with a rotation of the ball of 90°, the second hole is oriented on the second way (B), closing the first one (A). The 3-hole ball valve has a particular feature: it can close one way and simultaneously start the opening of the other way. For a short while, during the operating phase, all the three ways are communicating. Moreover, the above mentioned condition allows this valve to be used for mixing. On the control rod there are some symbols, which indicate sphere hole references.



#### **DIVERTER BALL VALVE (2-HOLE BALL)**

The **DIVERTER** ball valve has a 2-hole sphere: the first hole is always oriented toward the common way (C), the second hole can be oriented toward either the A or B way, with a rotation of 180°. The ball valve closes one of the two inlets before the other one opens, therefore the two ways never communicate. On the control rod there is a symbol, which indicates which way is communicating with the common one (C).



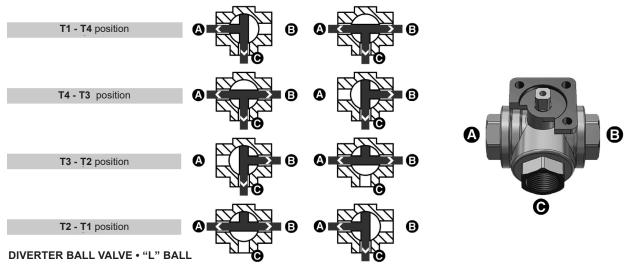


#### 3-WAY DIVERTER BALL VALVES

In **Diamant P70** valves, the HORIZONTAL 3-way version is available with a T-ball or L-ball; in both cases, they are used to allow a DEVIA-TION. Both ball valves close one way and, at the same time, start opening of the other one: for a short period of time, during the operating phase, all three ways are in communication with each other. Despite the condition described above, however, it is not possible to carry out a mixing adjustment by means of this type of valve because of the limited dimensions of the sections created.

#### **DIVERTER BALL VALVE • "T" BALL**

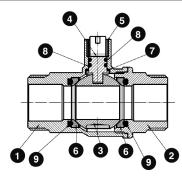
The T-BALL DIVERTER ball valve features a ball that can be used differently depending on the initial orientation. As can be seen in the picture, different configurations can be obtained through a 90° rotation. The position of the holes is indicated by a T engraved on the ball valve pin.

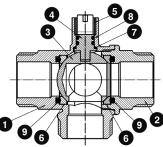


The DIVERTER ball valve with L-SHAPED BALL has a common central way C and two ways which are put into communication with it when they make a 90° rotation. The position of the holes is indicated by an L engraved on the ball valve pin.



#### **MATERIALS USED**





#### 2-WAY COMPARATO CONNECTION BRASS BALL VALVE

| 2 COUPLING BRASS \ CW 617N - UNI EN 12165 NICKEL PLATING 3 BALL BRASS \ CW 617N - UNI EN 12165 CHROMED NICKEL |  |
|---------------------------------------------------------------------------------------------------------------|--|
| 2 DALL DRASS CW 617N LINEEN 12165 CHROMED NICKEL                                                              |  |
| 3 BALL BRASS (CW 017N - UNI EN 12103 CHROWED NICKEL                                                           |  |
| 4 ROD BRASS \ CW 614N - UNI EN 12164 NICKEL PLATING                                                           |  |
| 5 SLEEVE P.T.F.E.                                                                                             |  |
| 6 BALL SEAL P.T.F.E.                                                                                          |  |
| 7 ATIFRICTION SEAL P.T.F.E.                                                                                   |  |
| 8 O-RING EPDM                                                                                                 |  |
| 9 O-RING NBR                                                                                                  |  |

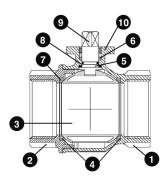
#### 3-WAY COMPARATO CONNECTION BRASS BALL VALVE

| 1 | BODY             | BRASS \ CW 617N - UNI EN 12165 NICKEL PLATING |
|---|------------------|-----------------------------------------------|
| 2 | COUPLING         | BRASS \ CW 617N - UNI EN 12165 NICKEL PLATING |
| 3 | BALL             | BRASS \ CW 617N - UNI EN 12165 CHROMED NICKEL |
| 4 | ROD              | BRASS \ CW 614N - UNI EN 12164 NICKEL PLATING |
| 5 | SLEEVE           | P.T.F.E.                                      |
| 6 | BALL SEAL        | P.T.F.E.                                      |
| 7 | ATIFRICTION SEAL | P.T.F.E.                                      |
| 8 | O-RING           | EPDM                                          |
| 9 | O-RING           | NBR                                           |



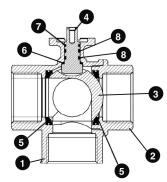
# Diamant P70 BRASS BALL VALVES

#### **MATERIALS USED**



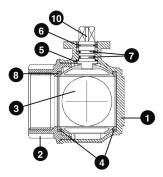
#### 2-WAY FF ISO 5211 CONNECTION BRASS BALL VALVE

| 1  | BODY             | BRASS CW617N UNI EN 12165 |
|----|------------------|---------------------------|
| 2  | COUPLING         | BRASS CW617N UNI EN 12165 |
| 3  | BALL             | BRASS CW617N UNI EN 12165 |
| 4  | BALL SEAL        | P.T.F.E                   |
| 5  | ATIFRICTION SEAL | P.T.F.E.                  |
| 6  | ROD WASHER       | P.T.F.E.                  |
| 7  | O-RING           | FKM                       |
| 8  | O-RING           | FKM                       |
| 9  | CONTROL ROD      | BRASS CW614N UNI EN 12164 |
| 10 | FLANGE ISO 5211  | BRASS CW617N UNI EN 12165 |



# 3-WAY FFF ISO 5211 CONNECTION BRASS BALL VALVE DIVERTING / MIXING FFF

| 1 | BODY             | BRASS CW617N UNI EN 12165 |
|---|------------------|---------------------------|
| 2 | COUPLING         | BRASS CW617N UNI EN 12165 |
| 3 | BALL             | BRASS CW617N UNI EN 12165 |
| 4 | CONTROL ROD      | BRASS CW614N UNI EN 12164 |
| 5 | BALL SEAL        | P.T.F.E.                  |
| 6 | ATIFRICTION SEAL | P.T.F.E.                  |
| 7 | O-RING           | FKM                       |
| 8 | O-RING           | FKM                       |



#### 3-WAY FFF ISO 5211 BRASS BALL VALVE

| 1  | BODY             | BRASS CW617N UNI EN 12165 |
|----|------------------|---------------------------|
| 2  | COUPLING         | BRASS CW617N UNI EN 12165 |
| 3  | BALL             | BRASS CW617N UNI EN 12165 |
| 4  | BALL SEAL        | P.T.F.E                   |
| 5  | ATIFRICTION SEAL | P.T.F.E.                  |
| 6  | ROD WASHER       | P.T.F.E.                  |
| 7  | O-RING           | FKM                       |
| 8  | O-RING           | FKM                       |
| 10 | CONTROL ROD      | BRASS CW614N UNI EN 12164 |

#### **INSTALLATION**

The valve shall not be installed with the actuator's connection facing downwards.

#### **RECOMMENDED POSITION**

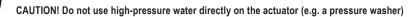


#### **ALLOWED POSITION**



#### **FORBIDDEN POSITION**









#### **CONNECTION TO THE BALL VALVE**

#### DIRECT CONNECTION TO THE BALL VALVE

The direct connection of the **Diamant PRO** with **COMPARATO** connection can only be made on the ball valve with **COMPARATO** connection. For the direct coupling to **ISO 5211** connection ball valve see the **PRO Range** data sheet.



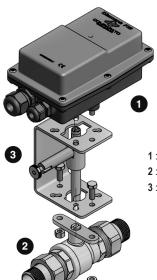
Diamant **PRO**COMPARATO connection

- : Diamant PRO with COMPARATO connection
- 2: Ball valve



#### CONNECTION TO THE BALL VALVE WITH A SPACER

The ball valves fitted with a spacer (both with direct rod and manual opening) must be motorized with a **Diamant PRO COMPARATO** connection, even if the ball valve has an **ISO 5211** port.



# Diamant **PRO**COMPARATO connection

- 1: Diamant PRO with COMPARATO connection
- 2: Ball valve with COMPARATO connection
- 3: Spacer with COMPARATO/COMPARATO connection

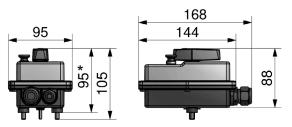


#### **OVERALL SIZE**

## Diamant P70 with COMPARATO connection

# 168

**Diamant P70** with COMPARATO connection Version with MANUAL OVERRIDE FROM THE TOP



<sup>\*</sup> the size is to be taken into account when coupling the actuator to the ball valve



UNI EN ISO 9001:2015 CERTIFIED COMPANY



#### **OVERALL SIZE**

#### **BALL VALVES**

| BALL VALVE           | S            |                                                                                   |             |                    |    |     |     |    |    |  |
|----------------------|--------------|-----------------------------------------------------------------------------------|-------------|--------------------|----|-----|-----|----|----|--|
|                      | MODEL        | DN                                                                                | Ø<br>unions | Ø 1<br>BALL VALVES | Α  | В   | С   | D  |    |  |
| 2-way<br>COMPARATO   | @ @ 8        | D: dimensions referred to the ball valve without unions 15 1/2" 3/4" 34 48 133 78 |             |                    |    |     |     |    |    |  |
| connection           | Ø            | 20                                                                                | 3/4"        | 1"                 | 38 | 58  | 145 | 84 |    |  |
|                      | C            | 25                                                                                | 1"          | 1"1/4              | 42 | 66  | 164 | 94 |    |  |
| 3-ways<br>Diverter   |              | DN                                                                                | Ø<br>UNIONS | Ø 1<br>BALL VALVES | Α  | В   | С   | D  | Е  |  |
| Mixer                |              | D - E: dimensions referred to the ball valve without unions                       |             |                    |    |     |     |    |    |  |
| COMPARATO            |              | 20                                                                                | 3/4"        | 1"                 | 38 | 105 | 145 | 84 | 74 |  |
| connection           | Ø            | 25                                                                                | 1"          | 1"1/4              | 42 | 117 | 164 | 94 | 82 |  |
|                      | C            |                                                                                   |             |                    |    |     |     |    |    |  |
|                      |              | DN                                                                                | Ø           | A *                | В  | С   |     |    |    |  |
| 2-way                | <del>_</del> | 0                                                                                 | 1/4"        | 33                 | 50 | 67  |     |    |    |  |
| ISO 5211             |              | 8<br>10                                                                           | 3/8"        | 33                 | 50 | 67  |     |    |    |  |
| connection           |              | 15                                                                                | 1/2"        | 33                 | 50 | 67  |     |    |    |  |
|                      |              | 20                                                                                | 3/4"        | 35                 | 55 | 76  |     |    |    |  |
|                      |              | 25                                                                                | 1"          | 46                 | 71 | 90  |     |    |    |  |
|                      |              | 32                                                                                | 1"1/4       | 49                 | 78 | 102 |     |    |    |  |
| 3-ways               |              | DN                                                                                | Ø           | A *                | В  | С   |     |    |    |  |
| Diverter             |              | 15                                                                                | 1/2"        | 31                 | 65 | 64  |     |    |    |  |
| Mixer                |              | 20                                                                                | 3/4"        | 42                 | 82 | 74  |     |    |    |  |
| ISO 5211             | Ø C          | 25                                                                                | 1"          | 45                 | 92 | 89  |     |    |    |  |
| connection           |              |                                                                                   |             |                    |    |     |     |    |    |  |
| 3-ways               |              | DN                                                                                | Ø           | A *                | В  | С   | D   |    |    |  |
| "T" Ball<br>"L" Ball |              |                                                                                   |             |                    |    |     |     |    |    |  |
| ISO 5211             |              | 15                                                                                | 1/2"        | 33                 | 52 | 77  | 39  |    |    |  |
| connection           | D C          | 20                                                                                | 3/4"        | 42                 | 66 | 89  | 44  |    |    |  |
|                      |              |                                                                                   |             |                    |    |     |     |    |    |  |

 $<sup>^{\</sup>star}$  the size of the spacer must always be added to the "A" dimension

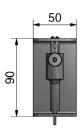


#### **INSULATION SPACERS AND MANUAL OVERRIDE**

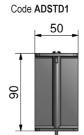
#### SPACER with COMPARATO / COMPARATO connection

Spacer for insulation with manual opening **COMPARATO - COMPARATO connection**  Spacer for insulation COMPARATO - COMPARATO connection

Code ADSTD2







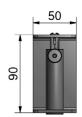


#### SPACER with COMPARATO / ISO 5211 connection

Spacer for insulation with manual opening COMPARATO - ISO 5211 connection

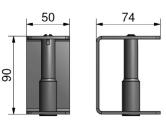
Spacer for insulation COMPARATO - ISO 5211 connection

Code DIDM02









#### **EXAMPLE OF SPECIFICATIONS**

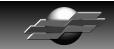
DIAMANT PRO BRASS BALL VALVE • CW617N UNI EN 12165, EPDM and PTFE seals, full port, PN16, with tangs and caps. Operating temperatures -20°C...+110°C. Fluid type: water with glycol max. 30%. Spacer for insulation in stainless steel with manual opening height 90 mm. Connection to the actuator with a Comparato Connection. Version: 2-WAY MM DN15 - 1/2" - Kvs 16,3

Brand: COMPARATO Code: DC2A2AD2

# INFORMATION **MODELING**

#### UPDATED DATA SHEETS AVAILABLE AT www.comparato.com

In order to provide an up-to-date service, Comparato Nello S.r.l. reserves the right to modify technical data, drawings, graphs and photos of this data sheet at any time, without prior notice



## HYDROTHERMAL SYSTEMS

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